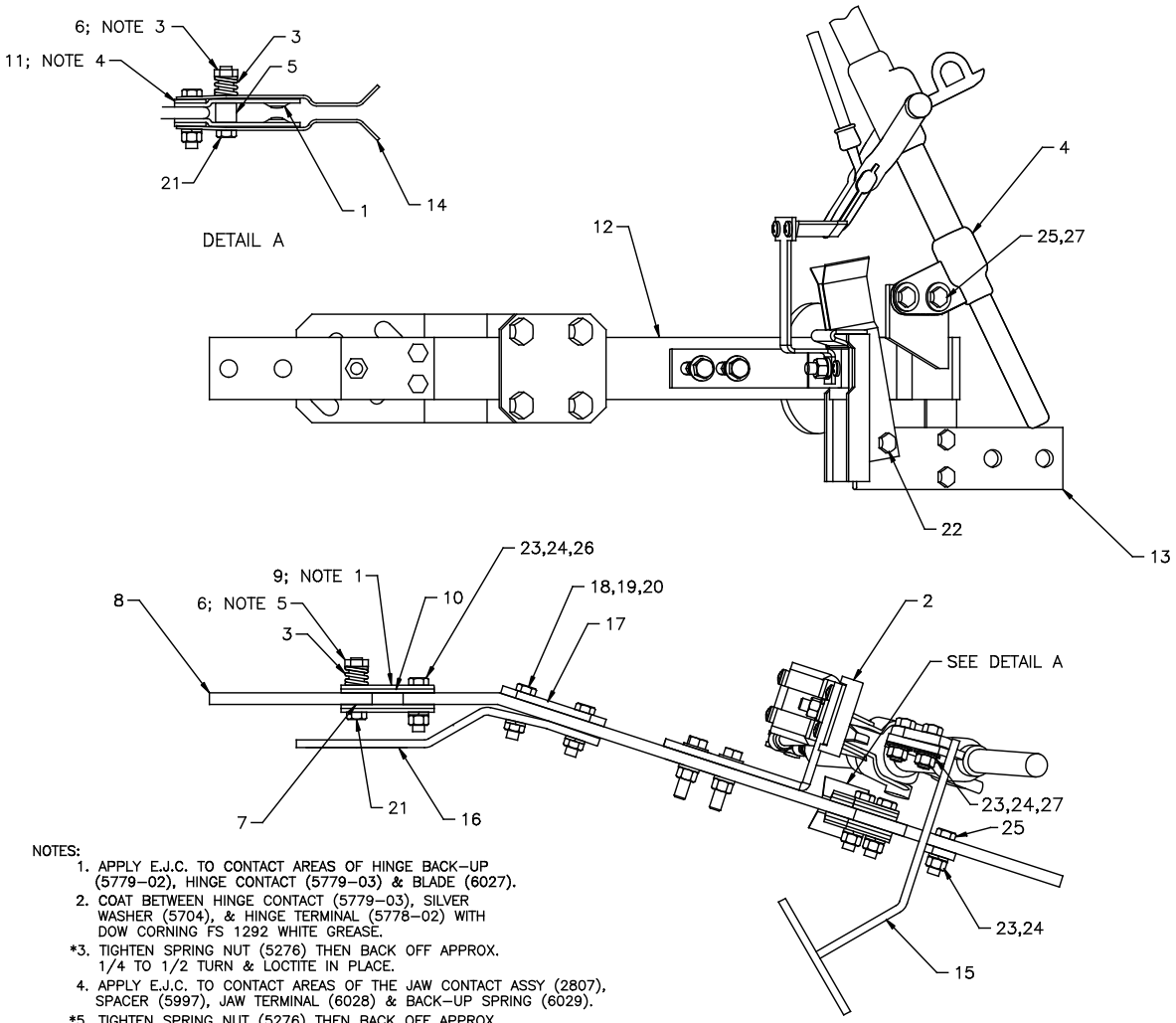


NOTES:

1. APPLY E.J.C. TO CONTACT AREAS OF HINGE BACK–UP (5779–02), HINGE CONTACT (5779–03) & BLADE (6027).
2. COAT BETWEEN HINGE CONTACT (5779–03), SILVER WASHER (5704), & HINGE TERMINAL (5778–02) WITH DOW CORNING FS 1292 WHITE GREASE.

*3. TIGHTEN SPRING NUT (5276) THEN BACK OFF APPROX. 1/4 TO 1/2 TURN & LOCTITE IN PLACE.

4. APPLY E.J.C. TO CONTACT AREAS OF THE JAW CONTACT ASSY (2807), SPACER (5997), JAW TERMINAL (6028) & BACK–UP SPRING (6029).

*5. TIGHTEN SPRING NUT (5276) THEN BACK OFF APPROX. 1/4 TURN UNTIL 3–4 lbs. OF LOAD IS ON HINGE TERMINAL.

6. DAB SILVER RIVETS & BLADE CONTACT AREA WITH DOW CORNING FS1292 WHITE GREASE AFTER ASSEMBLY.

QTY	PART NO.	ITEM	MATERIAL	DESCRIPTION
4	8317	27	S.S.	F.W. 3/8"
2	8353	26	S.S.	H.H.F.M.B. 3/8–16 X 1–1/2"
4	8311	25	S.S.	H.H.F.M.B. 3/8–16 X 1–1/4"
9	8310	24	S.S.	S.L.W. 3/8"
9	8309	23	S.S.	F.H.N. 3/8–16
2	8301	22	S.S.	H.H.F.M.B. 3/8–16 X 1–3/4"
2	8176	21	S.S.	H.H.F.M.B. 3/8–16 X 2" LG
4	8136	20	G.S.	F.H.N. 3/8–16
4	8037	19	G.S.	S.L.W. 3/8"
4	8035	18	G.S.	H.H.F.M.B. 3/8–16 X 1–3/4"
1	6041	17		BLADE CLAMP
1	6040–01	16		VECTOR BLADE SUPPORT
1	6030	15		JAW SUPPORT
2	6029	14		AUX. BACK–UP SPRING
1	6028	13		JAW TERMINAL
1	6027	12		BLADE
2	5997	11		SPACER
2	5779–03	10		HINGE CONTACT
2	5779–02	9		HINGE BACK–UP
1	5778–02	8		HINGE TERMINAL 3/8
4	5704	7		SILVER WASHER
2	5276	6		SPRING NUT
1	5089–02	5		SPACER
1	460	4		S.T.G. (BOLT ON)
2	4183	3		SPRING
1	2815–22	2		INTERUPTER ACTUATOR ASSEMBLY
2	2807	1		JAW CONTACT ASS'Y

2815

ASS'Y

SIEMENS

TITLE: VECTOR HOT PARTS SINGLE POLE

DRN. RC

DATE 11/3/98

APP. WH

DATE 11/3/98

SCALE: 1/4

TOLERANCES UNLESS SPECIFIED
.X .06 FRAC.±1/16
.XX .03 ANGLE±2°
.XXX .005
CASTING DRAFT 3°
SURFACE FINISH 125

MATERIAL

FINISH

B- 2815

NO.	DATE	DESCRIPTION	BY	APP.
AA	11/29/12	REVISED TITLE BLOCK/2815–22 WAS 2815–14	DD	AR

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